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**Quinn et al.**

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(54) **HOT MELT ADHESIVE COMPOSITION  
COMPRISING HOMOGENEOUS ETHYLENE  
INTERPOLYMER AND BLOCK  
COPOLYMER**

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This patent is subject to a terminal dis-  
claimer.

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(57) **ABSTRACT**

A hot melt adhesive composition comprising a) from about  
5 wt-% to about 50 wt-% of at least one homogeneous linear  
or substantially linear ethylene/alpha-olefin interpolymer  
characterized as having a density from 0.850 to 0.965 g/cm<sup>3</sup>;  
b) from about 1 wt-% to about 40 wt-% of at least one block  
copolymer; and c) from about 10 wt-% to about 75 wt-% of  
at least one tackifying resin wherein said adhesive does not  
fail cohesively.

**57 Claims, 4 Drawing Sheets**